

# **O-Ring Face Seal Fittings**

Available in sizes from 1/8 to 1 in. and 6 mm to 25 mm.

316, 316L stainless steel materials are available.

CIR-LOK O-ring face seal fittings are designed for rapid assembly in pipe, tube, and welded systems.

Female nut threads silver plated minimize galling.

#### **Materials Standards**

| Material                       | Bar Stock or Plate                  |  |  |
|--------------------------------|-------------------------------------|--|--|
| 316 316L<br>stainless<br>steel | ASTM A276,<br>ASME SA479, EN 1.4401 |  |  |
| O-ring (bodies)                | 70 durometer FKM                    |  |  |
| O-ring (SAE/MS thread)         | 90 durometer FKM                    |  |  |
| Lubricant                      | Silicone-based                      |  |  |

### **Working Temperature Ratings**

| Material           | Working Temperature Rating<br>°F (°C) |  |  |
|--------------------|---------------------------------------|--|--|
| FKM                | -10 (-23) to 400 (204)                |  |  |
| Buna N             | -10 (-23) to 250 (121)                |  |  |
| PTFE               | -65 (-53) to 450 (232)                |  |  |
| Ethylene Propylene | -50 (-45) to 300 (148)                |  |  |
| Neoprene           | -40 (-40) to 250 (121)                |  |  |
| Kalrez             | -20 (-28) to 525 (275)                |  |  |

## Configuration

| Gland to Tube<br>Butt Weld             | Gland to Tube<br>Socket Weld  | Gland to Tube Port            | Female Nut                   |
|--|-------------------------------|-------------------------------|------------------------------|
| Blind Nut                              | Welded Gland to<br>Male NPT   | Welded Gland to<br>Female NPT | Welded Gland to Tube Fitting |
| Welded Gland Union                     | Body to Male NPT              | Body to Female NPT            | Body to Tube Fitting         |
| Body to Bulkhead<br>Tube Fitting Union | Blind Body                    | Union Body                    | Body to Tube<br>Socket Weld  |
| Body to Male<br>NPT Elbow              | Body to Tube<br>Fitting Elbow | Body Union Elbow              | Body Union Tee               |



### ■How to Order

| C  | FS8 -   | <del> </del>   | _                        | GFS8   | •   | – GFS8 –            | - 316L      |
|--|---|--|--------------------------|--|---|---------------------|-------------|
| Port 1 Type                                      | Port 1 Size   | Fitting Configuration  |                          | Port 2 Type  | Port 2 Size   | Port3 and<br>Port 4 | Material    |
| GFS Metal Gasket Face Seal  OFS O-ring Face Seal | GFS Size  2 1/8 in. 4 1/4 in. 8 1/2 in. or 3/8 in. 12 3/4 in. 16 1 in.  OFS Size 4 1/4 in. or 1/8 in. 8 1/2 in. or 3/8 in. 12 3/4 in. 16 1 in.  Body  Female Connector Body  Female Connector Body  Union Body  BUT Tube Fitting Union  BMC Body to Bulkhead Male Connector  BMB Blind Body  BUB Bulkhead Union Body  BUB Bulkhead Union Body  BUB Bulkhead Union Body  BUB Bulkhead Union  BODY  BTB Bulkhead Body to Tube ButtWeld  C Coupling  BSW Socket Weld  FRU Female Reducing Union  RA Reducing Adapter  RB Reducing Bushing  ME Male Elbow  UE Union Tee  UC Union Cross  PL Plug  CA Cap  GA Gasket | WG Weld Gland  FN Female Nut  MN Male Nut  MC Male Connector Body  FC Female Connector Body  U Union Body  BUT Union Body  BUT Body to Bulkhead Tube Fitting Union  BMC Body to Bulkhead Male Connector  BB Blind Body  Bulkhead Union | OFS<br>FSW<br>FBW<br>MSW | Metal Gasket Face Seal O-ring Face Seal Fractional Tube Socket Weld Fractional Tube Butt Weld Metric Tube Butt Weld Fractional Tube Fitting Metric Tube Fitting Female NPT | Same as port 1 or follow:  1 1/16 in. 2 1/8 in. 4 1/4 in. 6 3/8 in. or 6 mm 7 7/16-20 8 8 mm 9 9/16-18 10 10 mm 12 3/4 in. or 3/4-16 or 12 mm 17 11/16-12 | Same as port 2      | 316<br>316L |
|  |   | NPT  | Female BSPT              | 18 18 mm<br>21 15/16-12  | P1 P3 P4 P1 P3 P3   | P2                  |             |